

## QUANTITATIVE EVALUATION OF NI CONCENTRATION ON AMORPHOUS SI AT THE PPB LEVEL USING MICROSAMPLE X-RAY ANALYSIS

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It has been generally accepted that polycrystalline silicon (poly-Si) films are preferable for active matrix liquid crystal displays (AMLCDs) rather than amorphous Si (a-Si) films to achieve high definition and fast response time. Since poly-Si thin film transistors (TFTs) should be made on inexpensive glass substrates for the low fabrication cost, it is indispensable to decrease the crystallization temperature of a-Si films as low as possible. One of the most effective methods lowering crystallization temperature is metal induced crystallization (MIC). In the MIC technique, a small quantity of metal is deposited on a-Si films before crystallization. The MIC process, however, has a serious problem of undesirable incorporation of metal impurities into the crystallized Si films. Recently, it was reported that Si crystallization is enhanced in the presence of electric field even with a smaller amount of metal deposition (ppb level). In order to use this process for large area applications, it is essential to control the amount and uniformity of metals on a-Si films precisely.

In this work, we investigated concentration and uniformity of Ni deposited on a-Si(500 Å)/SiO<sub>2</sub>(3000 Å)/Glass substrates at the ppb level using microsample x-ray analysis (MXA). The concentration of Ni deposited on a-Si films varied from  $3 \times 10^{13}$  to  $5 \times 10^{14}$  atoms/cm<sup>2</sup> with sputtering conditions. The accuracy of MXA results is compared with that of TOF-SIMS analysis. The Ni atoms were distributed on large area a-Si films with the uniformity of 3~5% from the considerations of instrument and method precision.