

Tantalum oxide,  $Ta_xO_{1-x}$ , films were prepared by magnetron sputtering Ta in oxygen onto heated silicon (100) substrates. The film thicknesses were measured by three different techniques in order to obtain thickness as well as an oxygen concentration. The first method was by x-ray reflectivity which yields a thickness value independent of the film composition. The second method was by measuring the attenuation of the Si  $K\alpha$  x-ray line from the underlying Si excited by a glancing incidence x-ray beam. Both the density and the mass absorption coefficient of the  $Ta_xO_{1-x}$  films decrease as  $x$  decreases so that the product  $\mu_m \cdot \rho$  varies from 63,000/cm for pure Ta to 27,000/cm for a composition corresponding to  $Ta_2O_5$ . This has the consequence that for Si  $K\alpha$  50% attenuation occurs at 120 nm for Ta, and at 230 nm thickness for  $Ta_2O_5$ . Typical single channel peak counts for Si  $K\alpha$  are about 3,000 counts for 100 s collection times so that attenuation differences of a few percent are readily measurable. By setting the film thickness equal to that determined by x-ray reflectivity an atomic fraction  $x$  for the  $Ta_xO_{1-x}$  films can then be determined. The third method of thickness determination uses the simultaneous measurement of Ta fluorescence counts. For these less than 200 nm thick films there is very little matrix effects so that the Ta fluorescence counts are expected to, and are observed to, increase linearly with the film deposition time and consequently with the film thicknesses. Silicon substrate temperatures during film deposition could be varied from room temperature to 700 °C. Pure Ta films were made by magnetron sputtering Ta in argon. All x-ray measurements, including the reflectivity measurements, were made, with the addition of an x-ray fluorescence detector, using a Panalytical MRD system.